

STANZAS CONTROLLED IN THE DIGITAL PROGRAM TECHNICAL PROCESS DIRECTION FOR DEVELOPMENT

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Annotation: varticle explores the importance of technology mashrut for Managed Applications to construct a process mashrut and technology mashrut for applications that start a digital program.

Keywords: Technology process, mashrut, digital application controlled stations, detail, milling.

Introduction

The direction of giving detailed processing in the RDB stanok is determined in general by the sequence of giving processing in the garden with the equipment and with a set of technical means.

Production departure-departure in RDB stans depends on the zagotovka form and Death, form from basing surfaces, type and death, operations that can be performed in the RDB stank during the overall technology process in ham. To solve today's complex and important issue, information is provided from the technical program about the technology capabilities and enterprise capabilities of the RDB station, the specifics of the internal construction, the methods and requirements of the employment technology inherent in its work, which arise in the employment of the RDB station. Similar information usually needs maximum use of the Employment Program at the stations. First of all, in order to give a detailed complete work, the issue of the number of installations (cases) on the countertop or spindle should be solved. First of all, the service of basing zagotovka on a "black" or pre-prepared "clean" base was chosen from the condition. As a transition market in the second and next places, it is necessary to use a clean surface on which work is given in the old places.

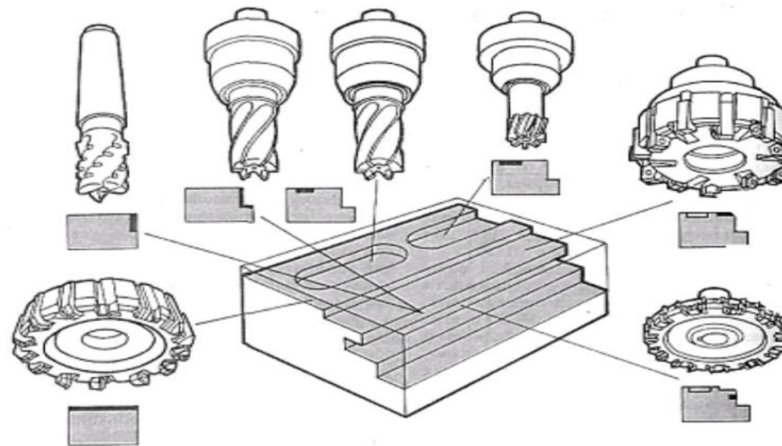
Essentialism.

For example, the main solution will consist in searching for a complete employment scheme from everything detailed in the least number of games and installation programs. When choosing a sequence of operas, the need to combine construction and technical bases and obtain technology bases should be taken into account. Operatsias (transitions) in which a large part of the metal is sought at the beginning of the processing, should be envisaged, since with this, the issuance of the next processing has no definition of voltages. The preparation of clean bases in detail, working in RDB stoves, is carried out in a number of cases in close-fitting universal stoves. In order for Tokarlik to be employed, it is to first trim the side face, centralize the details, show the basing matches, milling and other types of employment, and to give the basing face milling and work to the basing holes. In some cases, in addition to work in the markets, it is recommended to carry out information raw employment on simple topics, in which part of the well was launched in production conditions, operational information on the preparation of the market and the launch of part of the well is carried out in one-tool RDB stations with little higher and higher bikrity.

In the process of developing a detailed employment sequence scheme, the old project of the device (execution of a technical task) is performed to base and strengthen the zagotovka in each place. Depending on the number of seats required and the number of departures and its constructive

features upon determination of departure (topics in and out), etc.k.) employment by zone is given away-away. For each zone, elements (side face, inner contour, hole) are separated, and for them the type of employment (raw, clean) and the types of tools required are determined.(pictured

Zones of use of various tools in milling processing to details.



A group of all elements within one zone and across all zones, which is treated with one tool. Such a group to determine the type of shear asbols to give to the entire detailed processing and the possibility of giving to the processing to all zones that can be reached in a given installation.

The departure-departure of processing by zones is determined by detail and zagotovka construction. In this case, it is necessary to carry out in order to ensure the maximum bikrity in detail in each plot of work when setting the departure-departure. It is advisable to do it in the first place, because in this the neighbors will be biker. After that, it is advisable to give the workpiece to the internal results of the shallow contours, and the main ones-to the depths. It is advisable to give the inner composition of the detail to work from the center to the edge. In Tokarlik stanzas, it went to give the processing to the zones-if no conditions were imposed on the sequence, the processing should be started from the zone with a high degree of bikrality (large diameter), the bikrality should be finished in a small zone. In semi-clean and clean processing, where several tools are required, it is advisable to insert a tool log into the stanchions. The transition from processing to detailed information placed in a given area is determined when the operational technology is designing the process.

Conclusion :

The direction of technology was determined, first of all, the process of technology. At this stage, the types of RDB stations required for the internal employment provided are determined. So at the head of the development of the technology process, for each operation, a detailed review of the equipment is carried out in order to recognize the stanchion on the model in the concrete. In the general case, it is possible to carry out the design of technology processes for RDB stanzas: development of the direction of detail; development of the technical process; preparation of the control program. The creation of a control program for RDB stanchions is the most important issue in the entire system of technical preparation of production.

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